



# Job Safety Analysis Form

<b>Picture of task/equipment:</b>	<b>Task:</b>	USING THE SHEET METAL BRAKE
	<b>Name of Shop or Dept:</b>	
	<b>Job Title(s):</b>	
	<b>Analyzed by:</b>	
	<b>Date:</b>	

**Required PPE:**

1. Gloves
2. Non-slip shoes

**Required/Recommended Trainings:**

1. Adjustment and use of the "bench hand-rollers"

TASK	HAZARDS	CONTROLS
1. Adjust rollers.	1a. Lacerations to hand  1b. Pinching hand	1a1. Wear leather gloves. 1a2. Deburr test strips 1a3. Do not slide hands along the edges.  1b1. Wear gloves. 1b2. Keep fingers from the pinch point.
2. Feed sheet metal into the rollers.	2a. Lacerations to hand  2b. Pinching hand  2c. Muscle strain	2a1. Wear leather gloves. 2a2. Deburr the edges. 2a3. Do not slide hands along the edges.  2b1. Wear gloves. 2b2. Keep fingers from the pinch point. 2c1. Position body in relation to the crank handle so you don't have to reach to grab the handle.
3. Guide sheet metal out of the rollers.	3a. Lacerations to hand  3b. Pinching hand	3a1. Wear leather gloves. 3a2. Do not slide hands along the edges.  3b1. Wear gloves. 3b2. Keep fingers from the pinch point.